

TECHNICAL DATA SHEET

TECHNYL MAX A 219 XV50 GN 6079
(Previously DOMAMID XS 66V50H1 GN66079)

Polyamide 66, 50% glass fiber reinforced, heat-aging stabilized, for injection moulding

General

Feature	Heat-aging stabilized	
Polymer type	PA66 (Polyamide 66)	
Processing technology	Injection molding	
Certification	RoHS	EC 1907/2006 (REACH)
Colors available	Black	Grey
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA66-GF50
ISO 16396 designation	PA66,GF50,M1H,S14-190

	Condition	Standard	Unit	Value
--	-----------	----------	------	-------

Physical properties

Density		ISO 1183	g/cm ³	1.59
Humidity absorption	T=23°C, 50% RH	ISO 62	%	1.4
Water absorption	24 hr, 23°C	ISO 62	%	4

Mechanical properties

dam / cond.*

Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	17500 / -
Stress at break	5 mm/min	ISO 527-1/-2	MPa	200 / -
Strain at break	5 mm/min	ISO 527-1/-2	%	3 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	15000 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	300 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	50 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	10 / -

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	262
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	245

TECHNICAL DATA SHEET

TECHNYL MAX A 219 XV50 GN 6079

	Condition	Standard	Unit	Value
--	-----------	----------	------	-------

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	10000000000
--------------------	--	---------------	-------	-------------

Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		<100

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products.
*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	280 - 305 °C
Recommended mould temperature	70 - 100 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Disclaimer

The information provided in this documentation corresponds to our technical knowledge at the date of its publication and do not constitute a specification. This information may be subject to revision at our discretion. Domo cannot anticipate all conditions under which this information and our products of other manufactures in combination with our products may be used. Domo accepts no responsibility for results obtained by the application of this information or for the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product or product combination for their own purposes. Unless otherwise agreed in writing, Domo sells the product without warranties. Buyers and users assume all responsibility and liability for loss or damage arising from handling and use of our products, whether used alone or in combination with other products. Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector.